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No.: 07 TS-48 September 19, 2007
TO: Service Locations, FSS
FROM: Technical Support Development
SUBJECT: Revised Connecting Rod Bolt Torque
ISSUE: MB Engineering has revised the specification for the connecting rod bolt torque for all IMBE 4000 engines. Previously, specs shown in the service manual were 100-115 Nm (74-85 lbft) with an additional 90-100 degree rotation. Specification is now shown as 108 Nm...

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[MICROSOFT WORD - CONVERTING NON POSI REAR END TO POSI.DOC](#)

CONVERTING NON POSI REAR END TO POSI 55 64 Chevrolet passenger car and 56 62 Corvette
By Tom Parsons
This article will be specifically directed at converting the 55-64 Chevrolet full size pass car and 56-62 Corvette NON-positraction rear end to positraction using an Eaton aftermarket posi unit. But, much of the information will be applicable to the original factory positraction units (originally made...

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3- Torque settings
Frame torque settings
Part Thread Nm 10% Notes (mm) Tolerance Accessories and equipment
Reflector to bracket fastener 4x0.7 2.5
Sidestand Nut securing sidestand pivot bolt 8x1.25 24.0 LOCK 10 (GREASE B on pivot bolt)
Bolt securing sidestand to crankcase 10x1.5 43.0
Solid threadlocker on bolt
Sidestand sensor bolt 6x1 5.0
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